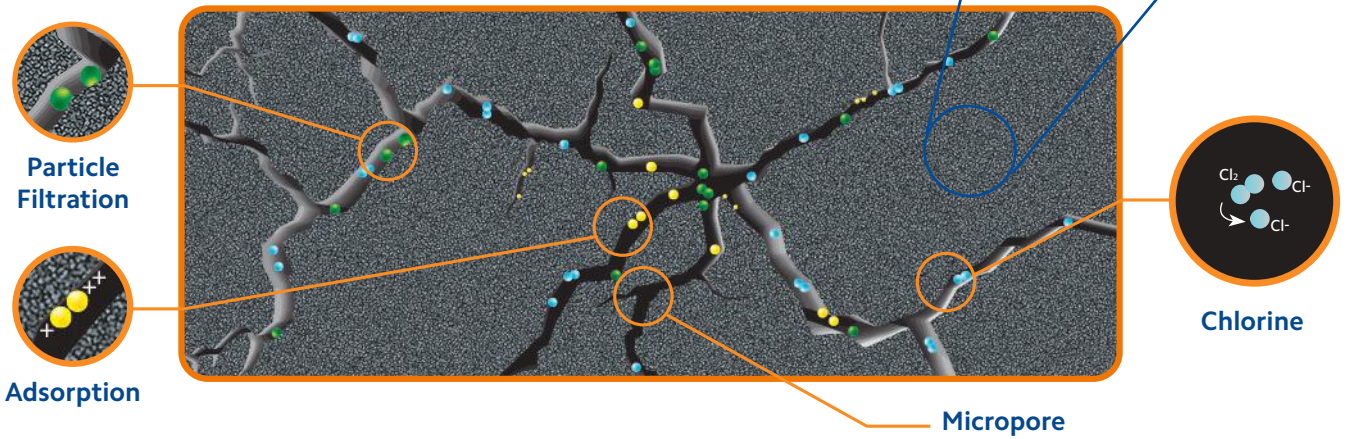


# Carbon Technology

Utilised for several hundred years, carbon is considered one of the oldest means of water purification. Although impossible to trace the exact date and time, there is evidence of its usage and importance throughout history, from the ancient world to the modern era.

## How Carbon Works

The cross-section below exposes the huge network of cracks and micropores that determines carbon's effectiveness at removing a wide range of contaminants.



### Particle Filtration

Sediment and Suspended Solids

Every carbon block cartridge has a given micron rating to indicate the physical size of suspended particulate that can be removed by the cartridge. To prevent premature sediment blockage before the chlorine capacity of the carbon has been exhausted, pre-filtration, such as the SPECTRUM SSP or PSP, is recommended to prolong the life of the cartridge.

### Adsorption

Organics and Heavy Metals

Carbon is a naturally adsorptive media, removing dissolved contaminants from a solution. When heated to 870°C, during the activation process, millions of tiny micropores are created throughout the structure of the cartridge, attracting large organic molecules and heavy metals to the surface.

### Chemical Reaction

Chlorine and Chloramine

Through chemical interactions with the activated carbon, reactive chlorine molecules are converted to less reactive chloride ions. Chloramine can also be removed through this process although the reaction occurs at a much slower rate. Speciality cartridges such as the SPECTRUM PCB have been specifically designed to effectively target chloramine.

## Carbon Flow Rate

The longer water comes into contact with carbon, generally the more effective the treatment process will be, whether removing organics, heavy metals, chlorine or chloramine. Even a small increase over the recommended flow rate can cause dramatic decreases in carbon treatment's effectiveness. Therefore it is imperative to size a carbon treatment system properly, ensuring that the flow rate allows enough contact time to remove the undesired contaminants. The recommended flow rate for each cartridge is shown on the product page (as illustrated, right).

Specifications		Flow Rate (LPM)
Max. Operating Temp. 52°C		3.8
Max. Operating Pressure 2.5 bar		7.6
		7.6

SCB Properties			
Flow Rate (LPM)	Chlorine Reduction (L) @ 0.2ppm	Pressure Drop (Bar) @	Flow Rate (LPM)
3.8	113,750	0.3	3.8
7.6	227,500	0.3	7.6
7.6	356,850	0.4	7.6
15.1	713,700	0.4	15.1

Chlorine capacity using 2mg/l free available chlorine at 0.5mg/l breakthrough

# Carbon's Effectiveness at Removing...

## Excellent

Chloramine	Odours
Chlorine	Oil-dissolved
Dyes	PCBs
Glycols	Pesticides
Herbicides	Sodium Hypochlorite
Hydrogen Peroxide	Taste
Insecticides	THMs
Iodine	

## Good

Organic Acids  
Organic Salts  
Potassium  
Permanganate  
Solvents  
Sulphonated Oils  
Tannins

## Fair

Acetic Acid  
Detergents  
Heavy Metals  
Hydrogen Sulfide  
Plating Wastes  
Soap

## Carbon Cartridge Construction

From raw material, through to activation and end product.



Coal and coconut carbon are the base materials used in cartridge construction. Coconut promotes the highest porosity and is the cleanest form oriented more towards drinking water use. Coal-based carbon, having a higher ash content, is better suited to industrial or batch process usage.



Coal and coconut are individually heated to 870°C in a carbon activation furnace.

Properties, such as mesh size and adsorption capacity, are confirmed with quality testing. Ash content is checked and can be controlled with acid washing to reduce ash and soluble impurities resulting in a cleaner end product that rinses up quickly.

Activated media is combined with binders and compressed through an extrusion machine, or manufactured using specialised techniques i.e. modified or catalytic carbon.

To complete construction, the product is encased in applicable wraps and end-caps.



### Modified Carbon Block

e.g. CFB-Plus

An advanced technology, Fibredyne combines dissolved contaminant removal with excellent sediment reduction. Uses powdered carbon for effective chlorine reduction.



### Powder Carbon Block

e.g. SCB & PCB

Finer carbon mesh size increases surface area, ensuring highly effective removal of small contaminants such as chlorine. Perfect for drinking water applications.



### Granular Carbon Block

e.g. CB & ECB

Traditional carbon technology, more effective at removing large molecules such as odours. Suitable for commercial and industrial applications.



# Chlorine, Taste and Odour Reduction for Drinking Water



**FDA**  
Compliant Materials

 **SPECTRUM**



Chlorine Reduction Start - End of Life (%)	<b>99-75</b>
Total Chlorine Capacity (mg)	<b>14,000</b>
Typical Life in UK Water (L)*	<b>70,000</b>

## 870 Granular Carbon - Economic 20 micron

Suited to commercial, residential and small scale industrial applications, the ECG provides a cost effective solution for chlorine, taste and odour treatment. Considered a greener solution when compared with mined bituminous carbon, the 100% virgin coconut shell activated carbon provides exceptional treatment with minimal effect on the pH of the water, thus providing water with a bottle quality taste.

## Key Features

- Manufactured using 100% pure virgin coconut shell activated carbon
- All parts are sealed using advanced friction welding, eliminating the need for adhesives
- Thermoplastic top mounted gasket eliminating risk of dioxin release and bacterial growth associated with natural rubber.
- Bacteria-resistant PET pads

## Typical Applications

- Ideally suited for chlorine, taste and odor reduction
- Can be used as a standalone water filter or as prefilter for water purifiers and other water filtration systems

## Specification

**Max. Operating Temperature**  
40°C

**Carbon Type**  
Acid washed pure coconut shell

**End-cap**  
Polypropylene

**Max. Operating Pressure Differential**  
2.5 bar

**Shell**  
Polypropylene

**Gasket**  
Thermoplastic

ECG Properties				
Length (")	Chlorine Reduction (L) @ 2mg/l *	Chlorine Reduction (L) @ 0.2mg/l **	Pressure Drop (Bar) @	Flow Rate (LPM)
9¾	8,000	70,000	0.3	3.8

\*Chlorine capacity using 2mg/l free available chlorine at 0.5mg/l breakthrough  
\*\*Calculated chlorine capacity using 0.2mg/l free available chlorine at 0.05mg/l breakthrough

## Configurations

**Micron (µm)**

20

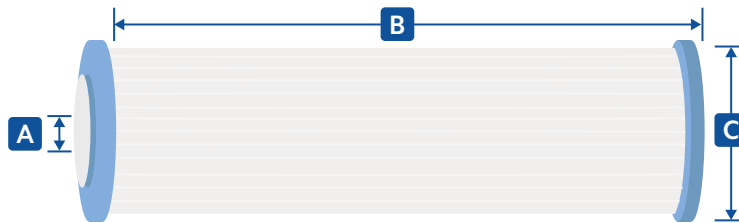
**Length (")**

9¾

**Diameter**

Standard

## Dimensions & Packaging



Dimensions (mm)			
Length (")	A	B	C
9¾	28	248	74

## Part Number

Code	Micron	Length
ECG	20	9¾

e.g. ECG-20-9¾